## SIEMENS Ingenuity for life



Convincing technology creates compact performance

GEAFOL Neo / CARECO: the optimum foundation for power distribution

### The safe technology

#### GEAFOL / CARECO cast-resin transformers

Wherever distribution transformers have to assure the utmost safety in areas frequented by people, GEAFOL Neo / CARECO® cast-resin transformers are the ideal solution.

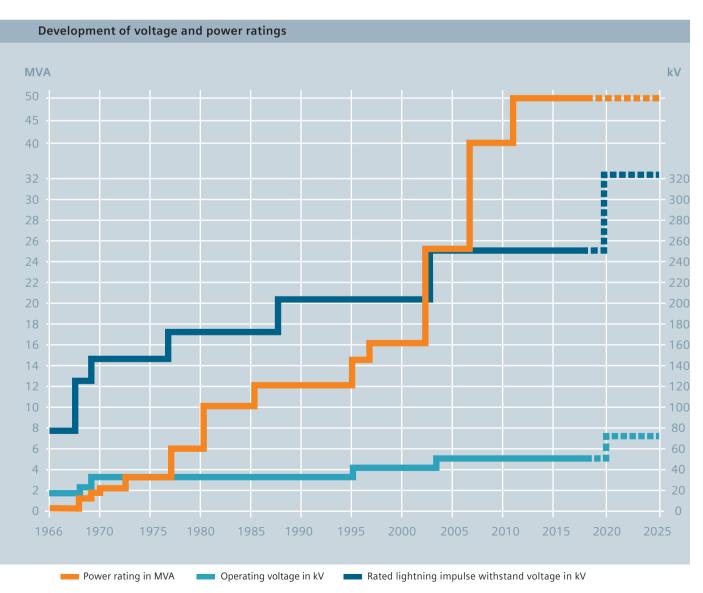
With GEAFOL Neo / CARECO, the limitations of liquid-filled transformers are avoided, but the proven characteristics such as operating safety and service life are retained.

GEAFOL Neo / CARECO cast-resin transformers comply with IEC 60076-11 or DIN/EN 60076-11 as well as. However, they can also be designed to meet special national regulations or customer wishes. We offer tailored solutions that meet all requirements when it comes to operating mode, low noise and loss levels, connection technology, type of cooling, as well as transport and installation.

#### Safety proven 150,000 times over

There are good reasons why GEAFOL Neo / CARECO cast-resin transformers are used wherever absolute safety is required. They can be found in high-rise buildings, hospitals, road and underground railway shafts, offshore installations, mines, wind turbines, nuclear power plants, and many other similar safety-critical environments. It is not surprising that the superior GEAFOL Neo / CARECO technology is produced under license by many transformer manufacturers all over the world.

Over 150,000 GEAFOL Neo / CARECO cast-resin transformers have proven themselves in power distribution all round the globe. The diagram below shows the power rating and voltage range developments achieved since 1966 as a result of continuous innovation.





Thanks to its technical characteristics, the GEAFOL Neo/CARECO is well suited to a large number of applications. And you don't have to take the limitations of classic transformer technology into account when planning. Use in a load center allows optimum network designs to be realized – with corresponding advantages in terms of cost and efficiency.

In addition, the GEAFOL Neo/CARECO makes it possible to dispense with special safety precautions, such as coolant collecting troughs. And with its small dimensions, the GEAFOL Neo/CARECO permits more power to be installed in the same space. On request, GEAFOL Neo/CARECO transformers can also be designed for converter loads and specific mechanical stresses (GEAFOL Neo/CARECO).

#### Everything that's needed for the future

The GEAFOL Neo/CARECO is also setting new standards when it comes to being prepared for the future. Even though the end of its service life is still a long way off, the GEAFOL Neo/CARECO already has the perfect answer to the question of recycling. All metal parts as well as the cast resin can be recycled in an environmentally friendly way.

#### Universal use

The highest safety requirements must be met whenever distribution transformers are operated in the direct vicinity of humans.

GEAFOL Neo /CARECO distribution transformers are the perfect solution in this case, because their proven GEAFOL Neo /CARECO design is coupled with proven operational reliability and a long service life. What's more, they've got the seal of approval because all GEAFOL Neo /CARECO distribution transformers meet the specification of IEC 60076-11. Other standards, such as GOST, GB, or ANSI/ IEEE, can also be taken into account on request. They meet the highest requirements for safe installation in residential and work environments with Climatic Class C2, Environmental Class E2/E3, and Fire Classification F1.





Regardless of the application: The GEAFOL Neo/CARECO's low weight, small dimensions, and high operational reliability with the lowest possible maintenance make it the first choice.

#### **Built-in safety**

The coils of the GEAFOL Neo/CARECO's high-voltage winding are manufactured from aluminum/copper foil. This foil winding combines simple winding techniques with high electrical safety, because its insulation is subject to less electrical stress than other types of windings. In the case of a conventional round-wire winding, the turn-to-turn voltages amount to double the voltage between layers. In the case of a foil winding, however, no more than the simple turn-to-turn voltage occurs because each layer consists of one turn. The result is great power frequency voltage strength and impulse strength. In addition, the epoxy-resin vacuum casting of the high-voltage windings is performed at a high temperature, which avoids hazardous entrapped gas and allows for a high level of freedom from partial discharges up to twice the rated voltage. A high level of process expertise guarantees excellent product quality as reflected in, among other things, an excellent MTBF (meantime between failure) Index.

#### Reliable design

The conductive material for the low-voltage strip winding is also made of aluminum/copper, with the width of the aluminum strip practically equivalent to the length of the coil in order to considerably reduce the axial short-circuit forces in the transformer. It's these characteristics that make the design of the GEAFOL Neo/CARECO possible. The conductive and insulating materials are bonded to each other by heat treatment and form a compact unit that also reliably handles radial forces.

The ends of the windings are encapsulated in resin.

#### Using vacuum switches with GEAFOL Neo/CARECO transformers

Transformers are the key operating elements at hubs in the distribution system. Switches must control the switching of distribution transformers reliably and safely, with no need for overvoltage protection.

An important parameter in transformers is the magnetization current, one of the "small inductive currents." Interrupting these currents naturally creates marked transients but no unacceptably high switching overvoltages that would pose a threat to connected distribution transformers are permitted.

Extensive trials using a combination of Siemens GEAFOL Neo/CARECO transformers and vacuum switches have proven that the GEAFOL Neo/CARECO medium-voltage windings can handle switching overvoltages with no difficulty – providing further proof of their high product quality and operational safety.

## The GEAFOL Neo/CARECO – overview of features and advantages

- Innovative clean design
- Low loss and low noise level
- Variants available for converter operation (on request)
- Mechanically reinforced designs available (on request)
- Up to approx. 40% increase in power possible through forced-air cooling
- Optimal combination between size and power
- Certified in accordance with 60076-11
- Climatic Class C2, Environmental Class E2/E3, and Fire Classification F1
- Maintenance-free windings embedded in moisture-proof, fire-resistant, self-extinguishing insulating material that is suitable for the tropics
- High electrical safety thanks to foil winding
- HV winding free of partial discharges (< ambient noise level) up to twice the rated voltage

### Construction and features



A new design for your success – the reliable, space-saving GEAFOL Neo/ CARECO

- Three-limb core made of grain-oriented, low-loss electric sheet steel insulated on both sides
- 2 Low-voltage winding made of aluminum/copper strip; turns are permanently bonded with insulating sheet (Prepreg)
- 3 High-voltage winding made of individual aluminum/copper coils using foil technology and vacuum casting
- 4 Lifting eyes integrated into the upper core frame for simple transport
- 5 Delta connection tubes with HV terminals
- 6 Clamping frame and truck Convertible rollers for longitudinal and transverse travel
- 7 Insulation made of an epoxy-resin/ quartz powder mixture makes the transformer extensively maintenancefree, moisture-proof and suitable for the tropics, fire-resistant, and selfextinguishing
- 8 High-voltage tappings ± 2 x 2.5% (on the HV terminal side) to adapt to the particular network conditions; reconnectable in de-energized condition

**Temperature monitoring** with PTC thermistor detector in the high-voltage windings (alternatively: Pt100 sensors)

#### Painting of steel parts

Two component coating, RAL 7016, on request: special two-component coating for particularly aggressive environments

Structure made of individual components For example, windings can be individually assembled and replaced on site

Climatic Class C2

Environmental class E2/E3

Fire classification F1

# Selection of ordering data for Standard 10kV/11kV

#### A. Electrical data

Rated	Frequency	Winding Material	Insulation level HV (AC/LI)	Rated primary voltage	Tapping of HV	Rated secondary voltage	Insulation level LV (AC/LI)		No-load Loss	On-load Loss 120°C	Short Circuit Impedance	Noise (Lpa-1)	No-load Current
kVA	rrequericy	Material	kV	kV	OTTIV	kV	kV	group	kW	kW	%	dB	%
100									0.4	1.57		47	0.8
125									0.47	1.85	4	48	0.8
160						0.4	3/-		0.54	2.13		49	0.8
200				6 6.3					0.62	2.53		50	0.8
250			28/75 or n 20/60						0.72	2.76		50	0.8
315								D 1 1	0.88	3.47		50	0.8
400		C							0.98	3.99		50	0.8
500	50/60 Hz	Copper		6.6	± 5%			Dyn11 Yyn0	1.16	4.88		50	0.8
630	30/00 112	Aluminum		10	± 2x2.5%	0.4		Dyn5	1.34	5.96		50	0.6
800		, ilairiii lairi		10.5				Dyns	1.52	6.96		51	0.6
1000				11					1.77	8.13		52	0.6
1250									2.09	9.69	6	54	0.5
1600									2.45	11.73	U	54	0.5
2000									3.05	14.45		56	0.5
2500									3.6	17.17		60	0.5
3150									4.52	21.16	8	62	0.4

#### B. Mechnical data

Rated	Winding	Truck dimension		Outline Dimensionmm	Enclosure Dimension (IP20)		
Power	Material	(Length×Width)	Weight	(Length×Width×Height)	(Length×Width×Height)		
kVA			kg	mm	mm		
200		520×520	1040	1310×765×955	1600×1100×1500		
250		520×520	1280	1310×760×975	1600×1100×1500		
315		670×660	1320	1380×820×1060	1700×1300×1500		
400		670×660	1450	1410×820×1120	1700×1300×1500		
500		670×660	1690	1460×820×1210	1800×1300×1500		
630		670×660	1890	1480×820×1210	1800×1300×1500		
800	Copper	670×660	2260	1570×850×1350	1900×1300×1700		
1000		820×820	2700	1650×990×1400	1900×1400×1700		
1250		820×820	3180	1730×990×1430	2100×1400×1700		
1600		820×820	3830	1780×990×1500	2100×1400×1900		
2000		1070×1070	4810	1910×1280×1630	2200×1650×2100		
2500		1070×1070	5760	2020×1280×1750	2400×1650×2200		
3150		1070×1070	7220	2180×1280×1840	2500×1650×2200		
100		520×520	770	1290×760×940	1600×1100×1500		
125		520×520	780	1270×755×945	1600×1100×1500		
160		520×520	870	1310×760×960	1600×1100×1500		
200		520×520	950	1310×710×1045	1600×1100×1500		
250		520×520	1030	1320×660×1090	1600×1100×1500		
315		670×660	1180	1360×820×1195	1700×1300×1500		
400		670×660	1360	1410×820×1225	1700×1300×1500		
500		670×660	1590	1490×835×1260	1740×1300×1500		
630	Aluminum	670×660	1900	1510×830×1450	1800×1300×1700		
800		670×660	2060	1580×850×1650	1900×1300×1900		
1000		820×820	2460	1620×990×1700	2000×1400×2100		
1250		820×820	2870	1730×990×1725	2000×1400×2100		
1600		820×820	3650	1890×990×1650	2300×1400×2100		
2000		1070×1070	4330	2000×1280×1870	2400×1600×2200		
2500		1070×1070	5020	2150×1280×2000	2500×1650×2300		
3150		1070×1070	6220	2330×1280×2280	2700×1650×2600		

# Selection of ordering data for Standard 20kV/22kV/24kV

#### A. Electrical data

Rated Power	Frequency	Winding Material	Insulation level HV (AC/LI)	Rated primary voltage	Tapping of HV	Rated secondary voltage	Insulation level LV (AC/LI)		No-load Loss	On-load Loss 120°C	Short Circuit Impedance	Noise (Lpa-1)	No-load Current
kVA			kV	kV		kV	kV		kW	kW	%	dB	%
200									0.74	2.95		50	0.8
250									0.85	3.84		52	0.8
315									0.97	4.09		52	0.8
400		Copper		20					1.16	4.85		52	0.8
500									1.35	5.79		52	0.8
630								Dyn11	1.53	6.84		53	0.6
800	50/60 Hz	or	50/125	22	± 5% ± 2x2.5%	0.4	3/-	Yyn0	1.76	8.2	6	53	0.6
1000		Aluminum		24	± 2X2.3 /0			Dyn5	2.07	9.8		53	0.6
1250									2.38	11.5		54	0.6
1600									2.79	13.87		56	0.6
2000									3.24	16.4		58	0.5
2500									3.87	19.4		59	0.5
3150									4.88	22.4	8	62	0.4

#### B. Mechnical data

Rated	Winding	Truck dimension		Outline Dimensionmm	Enclosure Dimension (IP20)
Power	Material	(Length×Width)	Weight	(Length×Width×Height)	(Length×Width×Height)
kVA			kg	mm	mm
200		670×660	1370	1420×875×1220	2000×1400×1600
250		670×660	1380	1400×870×1230	2000×1400×1600
315		670×660	1480	1430×910×1295	2000×1400×1600
400		670×660	1660	1480×910×1355	2000×1400×1700
500		670×660	1820	1490×860×1405	2000×1400×1700
630		670×660	2030	1540×870×1430	2040×1400×1700
800	Copper	670×660	2380	1590×880×1550	2090×1400×1900
1000		820×820	2740	1620×990×1570	2120×1500×1900
1250		820×820	3330	1710×990×1615	2210×1500×1900
1600		820×820	4070	1810×1010×1680	2310×1550×2100
2000		1070×1070	5130	1940×1280×1765	2530×1780×2100
2500		1070×1070	6070	2030×1280×1885	2530×1780×2200
3150		1070×1070	7350	2180×1280×1975	2600×1750×2300
200		820×820	1210	1450×990×1340	1950×1500×1700
250		820×820	1250	1420×990×1340	1950×1500×1700
315		820×820	1310	1440×990×1395	1950×1500×1700
400		820×820	1470	1490×990×1470	1990×1500×1800
500		820×820	1640	1530×990×1480	2030×1500×1800
630		820×820	1890	1580×990×1525	2080×1500×1800
800	Aluminum	820×820	2170	1630×890×1570	2130×1500×1900
1000		820×820	2680	1720×995×1640	2220×1500×1900
1250		820×820	3040	1810×1005×1735	2310×1550×2000
1600		820×820	3810	1870×1015×1955	2370×1550×2200
2000		1070×1070	4440	2000×1280×2045	2500×1780×2400
2500		1070×1070	5510	2190×1280×2075	2690×1780×2400
3150		1070×1070	6560	2430×1280×2155	2900×1750×2500

# Selection of ordering data for Standard 33kV/34.5kV/35kV

#### A. Electrical data

Rated Power	Frequency	Winding Material	Insulation level HV (AC/LI)	Rated primary voltage	Tapping of HV	Rated secondary voltage	Insulation level LV (AC/LI)		No-load Loss	On-load Loss 120°C	Short Circuit Impedance	Noise (Lpa-1)	No-load Current
kVA			kV	kV		kV	kV		kW	kW	%	dB	%
200									0.88	3.33		56	1.2
250									0.99	3.8		56	1.2
315									1.18	4.51		57	1.2
400				35~38.5	± 5% ± 2x2.5%	0.4	3/-	Dyn11 Yyn0	1.38	5.42	6	57	1.1
500									1.62	6.65		58	1.1
630		Copper	70/170						1.87	7.65		58	1
800	50/60 Hz	or							2.16	9.11		60	1
1000		Aluminum						Dyn5	2.43	10.45		60	1
1250									2.84	12.73		61	0.9
1600									3.15	15.45		61	0.9
2000									3.83	18.24	8	62	0.9
2500									4.46	21.85	8	62	0.9
3150									5.62	25.53		64	0.7

#### B. Mechnical data

Rated Power	Winding Material	Truck dimension (Length×Width)	Weight	Outline Dimensionmm (Length×Width×Height)	Enclosure Dimension (IP20) (Length×Width×Height)
kVA			kg	mm	mm
200		670×660	2380	1830×1025×1405	2500×1800×1800
250		670×660	2440	1840×1025×1420	2500×1800×1800
315		670×660	2480	1800×1090×1550	2500×1800×2000
400		820×820	2900	1850×1095×1660	2500×1800×2000
500		820×820	3000	1800×1090×1710	2500×1800×2100
630		820×820	3510	1860×1100×1800	2600×1800×2100
800	Copper	1070×1070	3760	1890×1100×1820	2600×1800×2100
1000		1070×1070	4440	1890×1100×1820	2700×1900×2100
1250		1070×1070	4650	1980×1210×1900	2700×1900×2300
1600		1070×1070	6120	2160×1230×1970	2800×1900×2300
2000		1070×1070	6720	2160×1380×2027	2800×2000×2300
2500		1070×1070	8170	2310×1300×2140	3100×2000×2500
3150		1070×1070	8990	2410×1320×2195	3100×2000×2500
200		670×660	1920	1840×1065×1365	2600×1800×1800
250		670×660	2140	1860×1030×1430	2600×1800×1800
315		670×660	2300	1840×1095×1610	2600×1800×2000
400		820×820	2570	1870×1100×1675	2600×1800×2000
500		820×820	2820	1870×1100×1780	2600×1800×2100
630		820×820	3080	1880×1100×1790	2600×1800×2100
800	Aluminum	820×820	3430	1940×1110×1830	2700×1800×2100
1000		820×820	4060	2010×1160×1890	2800×1900×2300
1250		820×820	4480	2040×1120×1980	2800×1900×2300
1600		820×820	5690	2150×1130×2190	2900×1900×2500
2000		1070×1070	6170	2200×1290×2290	2900×2000×2600
2500		1070×1070	7820	2400×1310×2440	3100×2000×2800
3150		1070×1070	8810	2620×1345×2395	3300×2000×2800

## **Product Application**



8 units SIEMENS rectified transformer used on the luxury cruise ship "Grand princess"



SIEMENS transformer on top of the Alps Mountain.



SIEMENS transformer in deepwater drilling platform.



SIEMENS transformer in wind power.



SIEMENS transformers in several large data centers all over the world.



SIEMENS transformer used in Ataturk airport.



SIEMENS transformer in the subway.



SIEMENS transformers used in semi-conductor industry.



SIEMENS transformers in cranes at the harbour.



SIEMENS transformer in MGM hotel in Macau.

### Certlificates



















## Order instruction

KVA						
/ kV						
□ 50Hz	□ 60Hz					
□ Dyn11	□ Yyn0	□ Other				
☐ Standard value	□ Other					
☐ Standard value	□ Other					
□ ±5	□ ±2 x2.5%	□ Other				
□ 40/-5°C	□ 40/-25°C	☐ Other				
□ 20°C	□ Other					
□ 30°C	□ Other					
□ ≤1000 m	□ Other					
□ Indoor	□ outdoor					
□AN	□ AN/AF □ AFWF					
□ Off-load	□ On-load					
☐ Copper foil	I ☐ Aluminum foil					
☐ Standard value	☐ Other HV:LI/AC/ LV: LI/AC/	kV kV				
□ IP00	□ IP20	☐ Other				
☐ Painted steel	☐ Stainless steel	☐ Aluminum	ım alloy			
□ RAL7032	□ RAL7035 □ Other					
□ Тор/Тор	□ Bottom/Bottom □ Side/Side		☐ Other			
□ No	□ Yes					
	/ kV  □ 50Hz □ Dyn11 □ Standard value □ Standard value □ ±5 □ 40/-5°C □ 20°C □ 30°C □ ≤1000 m □ Indoor □ AN □ Off-load □ Copper foil □ Standard value □ IP00 □ Painted steel □ RAL7032 □ Top/Top	/       kV         □ 50Hz       □ 60Hz         □ Dyn11       □ Yyn0         □ Standard value       □ Other         □ ±5       □ ±2 x2.5%         □ 40/-5°C       □ 40/-25°C         □ 20°C       □ Other         □ 30°C       □ Other         □ Indoor       □ outdoor         □ AN       □ AN/AF         □ Off-load       □ On-load         □ Copper foil       □ Aluminum foil         □ Standard value       □ Other         HV:LI/AC / _          □ IP00       □ IP20         □ Painted steel       □ Stainless steel         □ RAL7032       □ RAL7035         □ Top/Top       □ Bottom/Bottom	/ kV         □ 50Hz       □ 60Hz         □ Dyn11       □ Yyn0       □ Other         □ Standard value       □ Other         □ ±5       □ ±2 x2.5%       □ Other         □ 20°C       □ Other         □ 30°C       □ Other         □ 1000 m       □ Other         □ AN       □ AN/AF       □ AFWF         □ Off-load       □ On-load       □ Aluminum foil         □ Standard value       □ Other       HV:LI/AC       / kV         □ IP00       □ IP20       □ Other         □ RAL7032       □ RAL7035       □ Other         □ Top/Top       □ Bottom/Bottom       □ Side/Side			

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